

Colour Codes for Industrial Cable

ICEA Method 1-E1 (K-1)			
No.	Colour Code	No.	Colour Code
1	Black	19	Blue/Red
2	White	20	Red/Green
3	Red	21	Orange/Green
4	Green	22	Black/White/Red
5	Orange	23	White/Black/Red
6	Blue	24	Red/Black/White
7	White/Black	25	Green/Black/White
8	Red/Black	26	Orange/Black/White
9	Green/Black	27	Blue/Black/White
10	Orange/Black	28	Black/Red/Green
11	Blue/Black	29	White/Red/Green
12	Black/White	30	Red/Black/Green
13	Red/White	31	Green/Black/Orange
14	Green/White	32	Orange/Black/Green
15	Blue/White	33	Blue/White/Orange
16	Black/Red	34	Black/White/Orange
17	White/Red	35	White/Red/Orange
18	Orange/Red	36	Orange/White/Blue

ICEA Method 1-E2 (K-2)			
No.	Colour Code	No.	Colour Code
1	Black	19	Orange/Blue
2	Red	20	Yellow/Blue
3	Blue	21	Brown/Blue
4	Orange	22	Black/Orange
5	Yellow	23	Red/Orange
6	Brown	24	Blue/Orange
7	Red/Black	25	Yellow/Orange
8	Blue/Black	26	Brown/Orange
9	Orange/Black	27	Black/Yellow
10	Yellow/Black	28	Red/Yellow
11	Brown/Black	29	Blue/Yellow
12	Black/White	30	Orange/Yellow
13	Blue/Red	31	Brown/Yellow
14	Orange/Red	32	Black/Brown
15	Yellow/Red	33	Red/Brown
16	Brown/Red	34	Blue/Brown
17	Black/Blue	35	Orange/Brown
18	Red/Blue	36	Yellow/Brown